

# Declaration of Performance

## DoP no. 6 - Plus Light

### 1. Unique identification code of the product type

Vitreous enamelled flue pipe named "Plus Light"

### 2. Intended use

Connecting flue pipe from the appliance to the chimney.

### 3. Manufacturer

**SAVE S.p.A.** - Via Enrico Fermi, 16/A - I-36010 Chiuppano (VI) – Italy  
Tel. +39 0445 891068 - Fax +39 0445 891359 - save@savefumisteria.it

### 4. Representative

Not applicable

### 5. VVCP systems

System 2+

### 6a. Harmonised standard

EN 1856-2:2009  
Notified body: **KIWA CERMET Italia Spa**, with identification number 0476, issued certificate No. **0476-CPR-7509** of conformity of the factory production control.

### 6b. European Assessment Document

Not applicable

### 7. Declared performance

Diameters - mm	Reference Standard	Designation	Sealing Elastomers
100-120-125	EN 1856-2	T600-N1-W-V2-L80050-G375NM	Not present
130-140-150	EN 1856-2	T600-N1-W-V2-L80050-G450NM	Not present
153-160-180-200	EN 1856-2	T600-N1-W-V2-L80050-G600NM	Not present

Essential characteristics	Performance	Harmonized technical specification
Total thickness after enamel-coating	0,7mm	EN 1856-2:2009
Compressive strength	NPD	
Fire resistance	<b>G450NM</b>	
Gas tightness	<b>N1</b> ( $\leq 2 \text{ ls}^{-1}\text{m}^{-2}$ at 40 Pa)	
Roughness coefficient	0.1 mm (stated)	
Flow resistance		
D. 120 x 1000	0,7 dp (Pa) at 6 m/s	
D. 120 - 90° elbow	7,5 dp (Pa) at 6 m/s	
D. 120 - 45° elbow	4,9 dp (Pa) at 6 m/s	
Thermal resistance	NPD	
Thermal shock resistance		
Sootfire resistance	G - Test passed	
Temperature class	T600	
Flexural strength	NPD	
Resistance to steam and/or condensate	W - Test passed	
Corrosion resistance	Class V2	
Freeze/thaw resistance	NPD	

## 8. Appropriate technical documentation and/or specific technical documentation

See instructions for "Plus Light" Model on following page

The performance of the above-mentioned product complies with the combination of performances declared.  
This declaration of responsibility is issued pursuant to Regulation (EU) no. 305/2011 at the exclusive responsibility of the manufacturer above.

Chiuppano 03 April 2023

**Director**  
Vittorio Dalle Carbonare

# Instructions

## Plus Light

### Manufacturer

#### SAVE S.p.A.

Via Enrico Fermi, 16/A - I-36010 Chiuppano (VI) – Italy  
 Tel. +39 0445 891068 - Fax +39 0445 891359  
 save@savefumisteria.it

### Product designation in accordance with EN 1856-2:2009

Diameters - mm	Reference Standard	Designation	Sealing Elastomers
100-120-125	EN 1856-2	T600-N1-W-V2-L80050-G375NM	Not present
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153-160-180-200	EN 1856-2	T600-N1-W-V2-L80050-G600NM	Not present

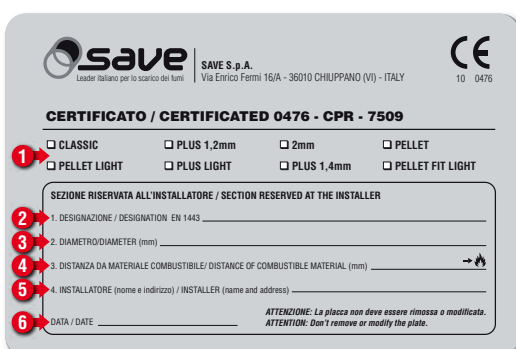
### Characteristics


- Double sided vitreous enamelled steel single wall connecting flue pipe. Total thickness (steel + enamel) 0.7 mm.
- Maximum operating temperature: 600°C.
- Suitable for operating with natural draught appliances also in wet conditions (in the presence of condensate) when installation is performed as described below.

### Assembly instructions

- SAVE “PLUS LIGHT” flue pipes are cylindrical with a taper at one end that serves as a socket to permit connection with other elements.
- Before installing, make sure that the vitreous enamel coating is undamaged in the inner side too.
- Wet operation (when condensate is present inside the pipe): the pipes must be assembled in anti-condensate mode (with the female end of the pipe above and the socket below), in this way ensuring an upward slope of at least 3° in the non-vertical section.
- Minimum distance from combustible materials: see DoP no. 6.
- In non-vertical installations: fix every piece with a pipe holder.
- Before starting the operations, check the correct draught of flue system (connecting flue pipe + chimney).
- In any case, installation must be in accordance with the technical standards of the country.
- Avoid any tampering, cutting or other operations that could affect the validity of the properties declared in the DoP and therefore of the CE marking.

### Filling out the flue pipe plate




 SAVE S.p.A.  
 Leader italiano per lo scarico dei fumi | Via Enrico Fermi 16/A - 36010 CHIUPPANO (VI) - ITALY

**CERTIFICATO / CERTIFICATED 0476 - CPR - 7509**

CLASSIC     PLUS 1,2mm     2mm     PELLET  
 PELLET LIGHT     PLUS LIGHT     PLUS 1,4mm     PELLET FIT LIGHT

SEZIONE RISERVATA ALL'INSTALLATORE / SECTION RESERVED AT THE INSTALLER

1. DESIGNAZIONE / DESIGNATION EN 1443 \_\_\_\_\_  
 2. DIAMETRO/DIAMETER (mm) \_\_\_\_\_  
 3. DISTANZA DA MATERIALE COMBUSTIBILE/ DISTANCE OF COMBUSTIBLE MATERIAL (mm) \_\_\_\_\_ →  
 4. INSTALLATORE (nome e indirizzo) / INSTALLER (name and address) \_\_\_\_\_  
 5. DATA / DATE \_\_\_\_\_

ATTENZIONE: La placca non deve essere rimossa o modificata.  
 ATTENTION: Don't remove or modify the plate.

- 1 Tick the box indicating the line of product installed
- 2 Enter the designation of the line of product as shown in its DoP
- 3 Enter the diameter in mm
- 4 Enter the distance from combustible materials expressed as designated
- 5 Enter the name of the installer
- 6 Enter the date of installation

## Cleaning

Connecting flue pipes must be periodically cleaned to ensure the stove has a suitable draught and operates well as a consequence.

Periodic cleaning also prevents the so-called sootfire, in other words the lighting of unburnt parts deposited inside the pipe.

The use of inspectable elbow connectors permits cleaning without requiring the disassembly of the parts: all you need to do is remove the inspection opening and then use a vacuum cleaner to suck up the soot from inside.

CLEANING INTERVAL: every 3 months of operation. Wherever long and especially horizontal sections are installed, cleaning should be performed more frequently.

## Inspection

The flue pipes must be checked periodically during the cleaning operations in order to ensure that they are in good conditions. In case of sootfire, an expert technician should inspect the flue system.

## Storage instructions

Avoid all impact.